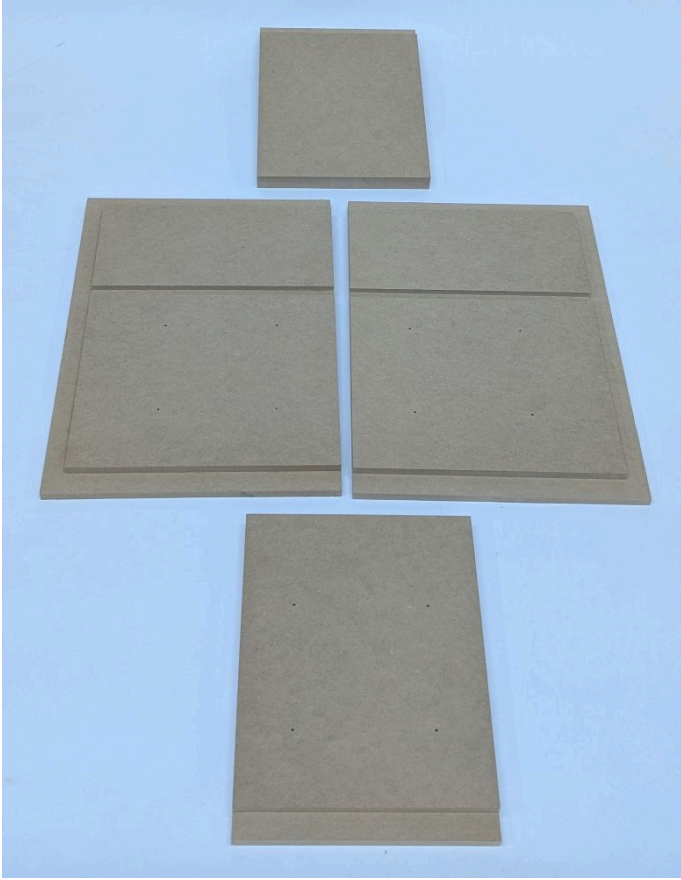


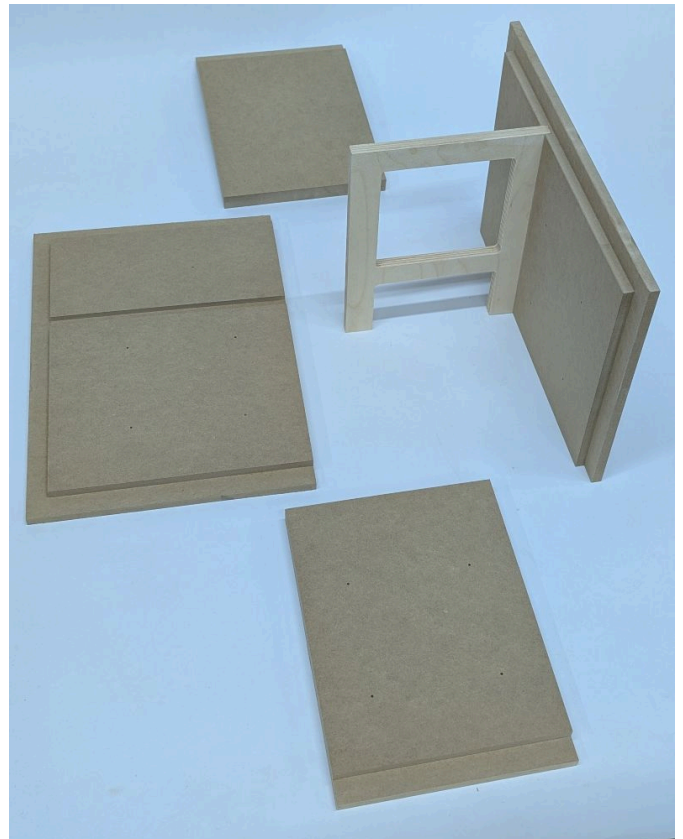
Caritas Cabinet Assembly

Make a dry run first (without glue) to see how it all goes together.



Lay out the Sides, top, and bottom pieces. Make sure you have a left and right side so that the brace rabbets line up.

Insert the brace into the slot. The open end of the brace will face the front baffle. In this photo, the back is facing you.





Move all the other parts into position. The bottom of the cabinet has 4 pre-drilled pilot holes for the printed circuit board. You will notice both sides are pre-drilled, so you have 2 other choices to mount the PCB.

The bottom is positioned.

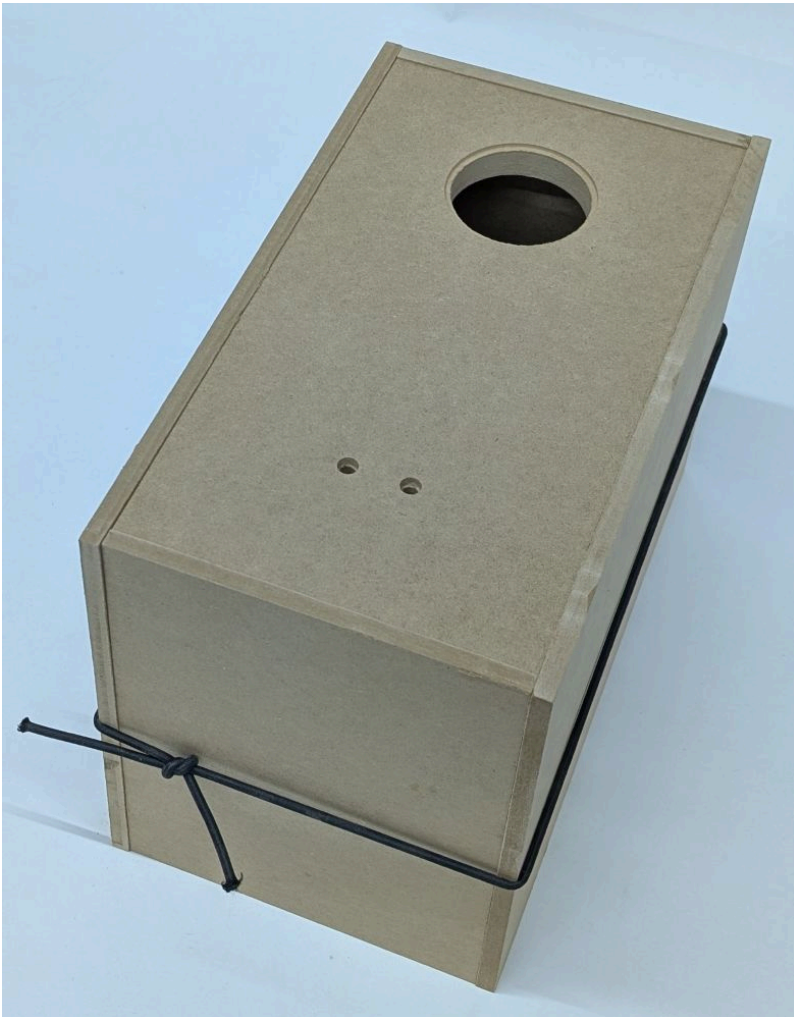
Use the paracord to act as a clamp to hold all the sides together. If you have clamps, feel free to use them, but use light pressure so as not to squeeze out all the glue.





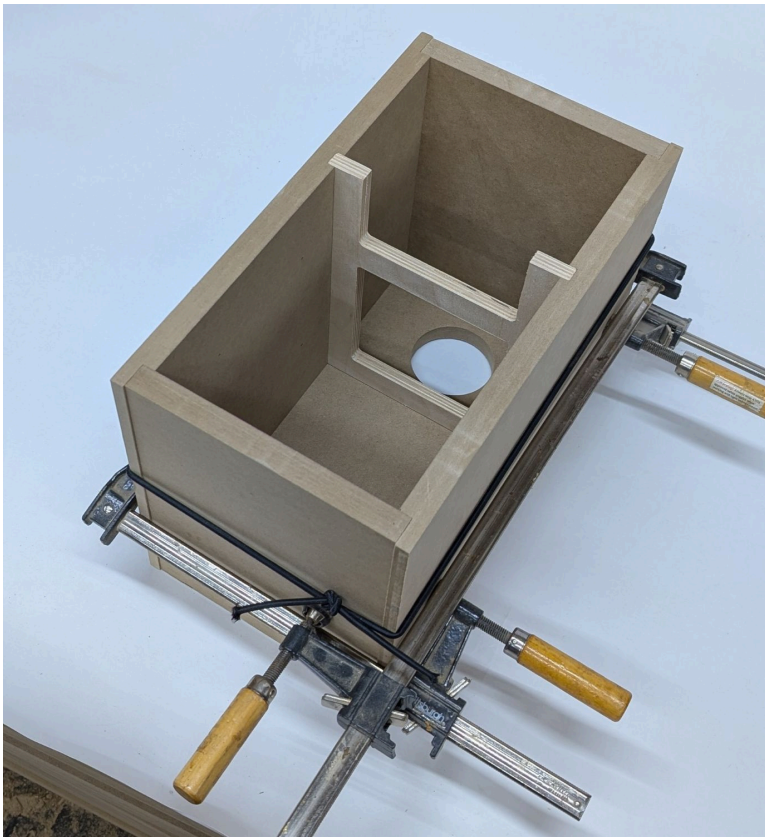
If you want to hold off on gluing the back, use painter's tape to cover the corners where glue squeeze-out might occur. After the glue dries, you can remove the back.

You'll still want to position the back into the rabbets to make sure the cabinet stays square during glue-up.



Back is positioned.

In the actual glue stage, be sure the small rabbets for the port tube flange and the terminal posts (if used) are visible.



Cabinet flipped over, showing the front side and optional clamps.

Front baffle positioned. This is the only assembly that is a full butt joint and needs to be placed carefully, leaving a small overhang on all sides that can be trimmed off later.

